*Electrical and Electrochemical Behavior of Binary Li*<sub>4</sub>*Ti*<sub>5</sub>*O*<sub>12</sub>–*Polyaniline Composite* 

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# Electrical and Electrochemical Behavior of Binary Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub>–Polyaniline Composite

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#### Abstract

Polyaniline (PANI), and nanocrystallites of pure  $Li_4Ti_5O_{12}$  (LTO) and V-doped  $Li_4Ti_5O_{12}$  (V-LTO) spinel structure have been synthesized. The pure and doped  $Li_4Ti_5O_{12}$  was synthesized by solid-state reaction, whereas the samples containing PANI were prepared by the in-situ oxidation polymerization method. As-prepared materials were characterized by XRD, FT-IR and SEM techniques. The electrical and electrochemical properties were studied using impedance spectroscopy (EIS), cyclic voltammetry (CV), galvanostatic charge–discharge methods (GCD) techniques. The doping of LTO with vanadium caused marked changes in each of particle size, electrical conductivity, and electrical capacitance without any transforming in the spinel crystal structure of the LTO material. Electrochemical studies showed that the specific capacitance of a hybrid electrode built of the binary materials LTO and PANI is higher than that of its individual single material. It shows a specific capacitance of 108 F/g, an energy density of 30 Wh/kg, and a power density of 2160 W/kg at 4 A/g as well as high cycling performance, with 88.3% capacitance retained over 1000 cycles. The high electrochemical performance of the V-LTO/PANI composite electrode can be attributed to the synergistic effects of the singular constituents and the enhancement of electronic conduction in the hybrid electrode materials.

Keywords Conducting polymers · Composites · Core-shell structure · Energy storage · Supercapacitors

#### 1 Introduction

Among the various realistic solutions, energy can be produced electrochemically and stored in accumulators (batteries) and supercapacitors (SCs) [1-3]. The essential differences between supercapacitors and batteries are in their component materials and the mechanisms concerned in their charge and discharge operations. Batteries have been the technology of choice for most users because they can store considerable quantities of energy in a relatively small volume and weight and deliver proper levels of power for several applications [4–6]. However, the batteries suffer from

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several problems such as low-power density and limited charge/discharge cycles. On the other hand, supercapacitors are energy storage devices with very high capacity and a low internal resistance, that can store and produce energy at relatively higher rates as compared to batteries owing to the energy storage mechanism which includes a store charges physically in the electric double layer at a surface-electrolyte interface with much higher power density and no considerable modification in the structure of the material with charge state [7]. The batteries are desired for appliances with high energy density but with limited power output necessitating long-term use of energy while capacitors are favored in purposes where energy is required to be delivered at high power. Owing to their distinct advantages of the supercapacitors (e.g., higher power density, longer cycle life, and better cycle stability), they can be considered as more promising energy storage devices compared with the batteries [8, 9].

In EDLCs, energy is stored via electrostatic accumulation of charges at the electrode–electrolyte interface [10]. In the case of pseudocapacitors, energy is stored by the electrosorption and/or reversible redox reactions at or near the surface of the electrode material, usually a conducting polymer or transition metal [10].

According to their charge storage process, supercapacitors are categorized as either electric double-layer capacitors (EDLCs) or pseudocapacitors [10]. In EDLCs, the energy is stored via the accumulation of charges at the electrode–electrolyte interface reversibly through rapid adsorption–desorption of electrolyte ions. Whereas in pseudocapacitors, energy is stored via fast and reversible Faradaic reactions occurring on the surface of electrode materials such as metal oxides or conducting polymers.

In the energy storage devices, the electrode performance is hugely influenced by its physicochemical properties such as compositional stoichiometry, particle size, crystallinity and morphology of the active material [11, 12]. Among the well-known electrode materials, for high power energy devices, is the inverse spinel- $\text{Li}_4\text{Ti}_5\text{O}_{12}$ (LTO) [13], in which Lithium ions completely occupy tetrahedral 8a sites and 1/6 of the octahedral 16d sites [14]. The other 5/6 of the 16d sites are occupied by titaniumions, while oxygen fills the 32e tetrahedral sites [14].

The LTO electrode material has several advantages (inexpensive, environmentally friendly, long cycle life, excellent Li-ion mobility, good Li-ion intercalation, and deintercalation reversibility, overcharge resistance, no structural change during the charge-discharge process and wide temperature work range [14]. However, poor electrical conductivity ( $\sigma < 10^{-13}$  S/cm) [15], and the sluggish lithium-ion diffusion coefficient ( $(10^{-8} \text{ cm}^2/\text{s})$  of Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> greatly limit its rate performance [16]. Current, numerous tactics have been done to resolve these problems, involving: 1-synthesis of the nanoscale particles to reduce the pathway of Li-ion and in turn increase the diffusion coefficient [13, 17–20]. 2-Surface covering by a conductive phase e.g. by carbon coating [21]. 3-Doping with transition metal ions in the Li<sup>+</sup>-tetrahedral sites or Ti<sup>4+</sup>-octahedral sites [18, 22–24]. All of these approaches can be also used to improve the intrinsic conductivity of LTO [14, 17, 25–28].

PANI is a well-known conducting polymer for supercapacitor applications due to excellent chemical and thermal stability, good electrical conductivity, high flexibility, low cost, and multi-redox state. It exhibits high theoretical capacitance [29], but its low stability during the charge/ discharge process restricts its actual use in supercapacitors [30, 31].

In storage energy devices, the electrode materials prepared from dispersing metal oxides in conducting polymer have drawn a remarkable deal of attention from investigators, because they often exhibit unexpected hybrid properties synergistically derived from both components. In this manner, the hybrid of an electric double-layer material with that of a Faradaic pseudocapacitive material could be a respectable applicant for a supercapacitor with high energy density and specific capacitance [32–34].

Based on the merits mentioned above, in the present work, we prepared pure LTO and V-doped LTO nanoparticles using the solid-state method as well as PANI and composites of V-LTO/PANI via chemical polymerization method. XRD, FT-IR, SEM, XPS techniques were used for characterizing the samples and electrochemical tools EIS, CV and GCD were applied to investigate the physical characteristics and electrochemical properties of the studied samples. The effect of both doping and surface modification on the electronic conductivity and electrochemical properties of LTO material has been reported and discussed. The V-LTO/PANI composite showed higher specific capacitance and a good cycling life in 1 M LiNO<sub>3</sub> aqueous solution than that of its components.

#### 2 Experimental

#### 2.1 Materials

All chemicals were reagent grade and used without further purification. Lithium carbonate (Li<sub>2</sub>CO<sub>3</sub>) 98% were purchased from Nice India. Titanium dioxide (TiO<sub>2</sub>) 98%, aniline (C<sub>6</sub>H<sub>5</sub>–NH<sub>2</sub>) 98.5% were purchased from alpha chemical India. Potassium persulphate (K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>) 98%, was purchased from Radel-de Haën Germany. Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) 99% was purchased from Aldrich USA. Poly (vinylidene fluoride) 99.5% was purchased from Sigma-Aldrich France (M. wt = 543,000 g/mol). Hydrochloric acid (HCl) 35% was purchased from dop organik Kimya Turkey. Ethanol (C<sub>2</sub>H<sub>5</sub>OH) 99%. Carbon black was obtained from Alfa Aesar. Fluorine doped tin oxide conducting glass (SnO<sub>2</sub>/F) (FTO) with surface resistivity 7  $\Omega^2$ , transmittance 80–82% visible, and Haze 5% was purchased from Sigma-Aldrich USA.

#### 2.2 Preparation Methods

#### 2.2.1 Preparation of Pure Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> (LTO) and V-Doped LTO (V-LTO)

Pure  $Li_4Ti_5O_{12}$  (LTO) and V-Doped LTO (V-LTO) were synthesized by a modified solid-state method [35]. They were prepared by mixing starting materials (TiO<sub>2</sub>, Li<sub>2</sub>CO<sub>3</sub>, and  $V_2O_5$ ) using stoichiometric ratios of Li:Ti = 4:5 and 4.6:5 for preparing the LTO(1) and LTO(2) samples, respectively, and Li:Ti:V ratio of 4.55:4.95:0.1 for preparing the V-doped LTO sample. This was followed by ball-milling for a week. The final products of pure and doped (LTO) became ready after heat treating at 760 °C for 2 h under air atmosphere.

#### 2.2.2 Preparation of Polyaniline (PANI)

3160

PANI was synthesized by in-situ oxidation-Polymerization [36]. In the typical procedures, 2 ml of aniline monomer was dissolved in 100 ml of 1 M HCl to form aniline hydrochloride. By using  $K_2S_2O_8$  as the oxidant, 50 ml of 0.1 M was dropped wisely with continuous stirring for 3 h in an ice bath. The solution was kept for 24 h to complete polymerization, followed by washing with 200 ml of distilled water to remove the excess of oxidant and unreacted monomers. Finally, the resultant polymer powder was filtrated and obtained after drying at 60 °C for several hours until getting a constant weight of sample. The resultant polymer powder was 1.8 g.

#### 2.2.3 Preparation of Binary System V-LTO / PANI Composite

V-LTO/PANI was prepared with the same polymerization method used for preparing PANI, but in the presence of V-LTO with a mass ratio of V-LTO: Aniline monomer is 1:1.

#### 2.2.4 Materials Characterizations and Measurements

The XRD patterns of the studied materials were recorded by a powder X-ray diffractometer (Philips XL 40) using Cu-K $\alpha$  with  $\lambda$ =0.154 nm with a diffraction angle between 15° and 80°. The FTIR spectra were taken using an FTIR model Thermo Scientific Nicolet iS10 Spectrometer in the frequency range of 4000–400 cm<sup>-1</sup>. X-ray Photoelectron Spectroscopy studies were performed using a KRATOS XSAM-800, and calibrated by adventitious carbon.

#### 2.2.5 Electrochemical and Dielectrics Measurements

**2.2.5.1 Preparation of Working Electrodes** Electrodes were prepared by making a paste of the electrode materials using carbon black and polyvinylidene fluoride with a ratio of 75:15:10, respectively, with few drops of ethanol. The paste was assembled on FTO glass and dried at 80 °C for 2 h to vaporize solvent to achieve the best adhesion on the substrate surface.

**2.2.5.2 Electrochemical and Electrical Measurements** The energy storage ability of the studied electrodes was assessed by cyclic voltammetry (CV) and galvanostatic charge–discharge (GCD techniques by using (Digi-Ivy 2116 B) instrument, USA. While EIS was measured by (Metrohm auto lab PGSTAT 204), Netherlands at constant potential 10 mV, ranging from  $10^{-1}$  to  $10^{5}$  Hz. The standard three-electrode configuration (half-cell) was used to get the electrochemical properties. The prepared materials on FTO were used as working electrodes, saturated calomel electrode (SCE) used as a reference electrode, while Pt foil used as a counter

electrode and 1 M LiNO<sub>3</sub> aqueous solution used as the electrolyte. CV was performed between -1.1:1.1 V at scan rate 5 mV/s. GCD was measured at a current density of 4 A/g.

AC conductivity ( $\sigma_{AC}$ ), Dielectric ( $\varepsilon'$  [dielectric constant], and  $\varepsilon''$  [dielectric loss]) properties were measured by GW Instek 8110G LCR meter, Taiwan at range  $10^3-10^7$  Hz.

#### **3** Results and Discussions

#### 3.1 Characterizations

XRD patterns of the pure and V- LTO samples are presented in Fig. 1. The pure LTO(1) sample prepared by Li/Ti ratio of 4:5 shows diffraction peaks at  $2\theta = 18^{\circ}$ ,  $37^{\circ}$ ,  $43^{\circ}$ ,  $49^{\circ}$ ,  $58^{\circ}$ , 63°, 66°, 75°, 76°, and 79° which correspond to (111), (311), (400), (331), (333), (440), (531), (532), (622), (444) planes, respectively, which are perfectly matched with the cubic spinel phase structure of LTO (JCPDS card no. 49-0207). In addition to the XRD peaks of the spinel phase a rutile TiO<sub>2</sub> impurity phase was also noted at  $27^{\circ}$ ,  $41^{\circ}$ ,  $55^{\circ}$ , and 69° (JCPDS card no. 76-1940), which indicates that not all quantities of TiO<sub>2</sub> reacted with Li<sub>2</sub>CO<sub>3</sub>. That's the reason for using the second patch with the Li:Ti ratio of 4.6:5 to prepare pure LTO(2) and Li:Ti:V of 4.55:4.95:0.1 to prepare V- LTO, under the same synthetic conditions used for the first patch. The XRD of the new prepared sample showed the formation of only the LTO spinel structure and the absence of any impurity phases. This matches well with the phase diagram data of TiO<sub>2</sub>-Li<sub>2</sub>CO<sub>3</sub> [37]. The XRD of the V-LTO doped sample showed also spinel structure accompanying a slight shift in the diffraction peak to larger  $\theta$  values than those observed for the pure LTO sample. Moreover, the addition of V into LTO caused an increase in the growth of the crystal through the plane (400) instead of the plane (111). These outcomes point to that the  $V^{5+}$  is successfully substituted  $Ti^{4+}$  in the spinel lattice structure of  $Li_4Ti_5O_{12}$ .

The crystallite sizes of LTO specimens were estimated by Scherrer–Debye formula [36] and listed in Table 1, which shows that the crystallite size of V- LTO (89.7 nm) is smaller than that of pure one (116.5 nm). Because  $Li_4Ti_5O_{12}$  is face-centered cubic structure, the lattice constant (a) is calculated by using lattice space  $d_{hkl}$  according to Eq. (1) [36]

$$d_{hkl} = \frac{a}{\sqrt{\left(h^2 + k^2 + l^2\right)}}$$
(1)

where (*hkl*) are the Miller indices. It can be seen that the change in the lattice parameter (*a*) lies in a parallel way with the change in the ionic radii produced by the individual substitution. Since the ionic radius of  $V^{5+}$  is 59.6 pm, which is smaller than Ti<sup>4+</sup> and Li<sup>+</sup> (68 pm), thus the substitution

 $R_{\rm ct}\left(\Omega\right)$ 

219

163

22

30

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(a)

Intensity (counts)

340

290

240

190

140

90

10

(111)

Fig. 1 XRD of a LTO samples,

**b** composite **c** PANI

() is  $C_{\rm sp}$  from GCD

V-LTO /PANI

 $C_{\rm sp}$  (F/g)

48(58)

76 (72)

80 (88)

92 (108)

Sample

LTO(2)

V-LTO

PANI

Table 1	XRD,	electrical	and	electroche	mical	capacitan	nce data	a of t	the p	repared	materi	als	,

ε

\_

 $1.7 \times 10^{-3}$ 

 $2.6 \times 10^{-3}$ 

 $3.0 \times 10^{-3}$ 

Ed

16.1

20

30

24.4

(W/kg)

Pd

(W/kg)

1757.5

1800

2200

2160

Crystal size (nm)

116.5

89.7

\_

\_



Cyclability after

1000 cycles (%)

87.2

88.3

81.8

88.3

 $ESR(\Omega)$ 

26

27

58

24

 $\tau(s)$ 

 $2 \times 10^{-4}$ 

 $3 \times 10^{-4}$ 

 $1.8 \times 10^{-3}$ 

 $4.4 \times 10^{-4}$ 



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of Ti<sup>4+</sup> or Li<sup>+</sup> ions by V<sup>5+</sup> will lead to decrease in the lattice parameter of LTO crystals as shown in our results; the lattice parameter of V-LTO is 8.336 Å and that of the pure LTO is 8.356 Å.

To clarify the crystalline structures of LTO and V-LTO, besides determining the amount of rutile-TiO<sub>2</sub> in the LTO(1) sample prepared by a Li:Ti ratio of 4:5, a mathematical Rietveld method was applied using the GSAS program with the EXPGUI interface. The obtained results based on a model of Li1 atoms occupying the 8a (1/8, 1/8, 1/8) position, Li2/



Fig. 2 Rietveld refinement of a LTO (1), b LTO (2), and c V-LTO samples

Table 2 Rietveld refinement data of LTO and V-LTO samples

Ti atoms occupying the 16d (1/2, 1/2, 1/2) position, and O atoms occupying the 32e (x, x, x) are shown in Fig. 2, and summarized in Table 2, which shows satisfying values for profile  $(R_p)$ , weighted profile residuals  $(R_{wp})$ , and goodness of fit  $(\chi^2)$ . However, some considerable differences in the structure were detected between the three samples (V-LTO and LTO(1) as well as LTO (2) samples prepared by different ratios of Li:Ti). The LTO(1) sample with the ratio of Li:Ti = 4:5 showed a rutile content with 1.54 wt%, and exhibit beside the V-doped LTO, smaller lattice parameter (a), lattice volume (V), oxygen coordinate (x), Li1-O bond distance, and Li1-Li1 bond distance but larger Li2/Ti-O bond distance. These variances point to the existence of larger tetrahedrons and smaller octahedrons in each of the pure LTO and V-doped LTO, and the reverse in LTO(1) containing an impurity of TiO<sub>2</sub>. The number of free octahedral cavities controlled the Li-insertion capacity [38], and the minor value of x recommended lessening structural distortion [20]. Thus, the V-LTO electrode is expected to show a better electrical conductivity and electrochemical functioning compared with both the LTO(1) and LTO(2) electrodes when Li-ion diffuses along the <011> direction.

Figure 1 b, c shows the XRD of V-LTO/PANI and PANI. A broad peak at  $2\theta = 25.5^{\circ}$ , which related the polymer chains of the PANI (Fig. 1c) [37, 39], is also observed for V-LTO/ PANI composite sample beside the characteristic peaks of LTO referring to the formation of V-LTO/PANI composite sample. Addition of PANI in composite leads to increase strain ( $\varepsilon$ ) on the V-LTO crystal surface.

The strain ( $\epsilon$ ) obtained in our samples was calculated by using Eq. (2) [40], and the results obtained are listed in Table 1.

$$\epsilon = \frac{\beta}{4\tan\theta} \tag{2}$$

where  $\beta$  is the broadening of diffraction reflection peaks.

Figure 3 shows the FT-IR spectra of the V-LTO, PANI, and their composite. The FT-IR spectrum of PANI demonstrates functional bands locate at 1563, 1475, 1301, 1243, and 1108 cm<sup>-1</sup>. The bands at 1563 and 1475 cm<sup>-1</sup> are assigned to the C=C and C=N stretching bands of the quinoid and benzenoid rings, which prove the presence of an oxidized form of PANI (Pernigraniline, PRG) [41]. Bands

				-						
Sample	a (Å)	V (Å <sup>3</sup> )	x	Li1-O (Å)	Li2/Ti–O (Å)	Li1-Li1 (Å)	TiO <sub>2</sub> (wt%)	R <sub>p</sub> (%)	R <sub>wp</sub> (%)	$\chi^2$
LTO(2)	8.361	584.487	0.2617	1.9734	1.9958	3.6206	-	6.11	7.73	2.223
LTO(1)	8.356	583.439	0.2587	1.9362	2.0186	3.619	1.54	7.41	9.55	2.615
V- LTO	8.336	579.259	0.2554	1.9023	2.0342	3.617	-	8.32	8.56	2.625



Fig. 3 FT-IR of investigated materials



Fig. 4 XPS scan of V-LTO/PANI

at 1301, and 1243 cm<sup>-1</sup> are related to N–H bending and asymmetric C–N stretching modes of the benzenoid ring, which prove the presence of a reduced form of PANI (emeraldine salt, ES) and indicated that PANI has a half-reduced form (leuco-emeraldine salt, LES) [41]. The band observed at 1108 cm<sup>-1</sup> is associated with bending vibrational modes of quinonic-type rings referring to the formation of PANI in our sample [42]. The FT-IR spectrum of V- LTO/PANI composite demonstrates two small peaks at 624 and 578 cm<sup>-1</sup> denoting to Ti–O, and Ti–N vibration, respectively. On comparing the FT-IR spectrum of a composite sample with those of individual constituent, slight shifts in the position of absorption bands are observed, which shows the successful interaction between V-LTO and PANI in their composite [39].

Figure 4 demonstrates the scanner XPS of the V-LTO/ PANI sample in binding energy (B.E.) ranges from 0 to 1000 eV. The spectrum shows that the sample contains only the main elements: Ti, O, C, V, Cl, and N suggesting the formation of the composite. The percentage of C, O, N, Ti, Li, V, and Cl elements was 69.5, 14.8, 9.7, 1.3, 1.1, 0.3, and 3.3%, respectively.

The SEM images of V-LTO, PANI, and their composite are shown in Fig. 5a–c. SEM image of V-LTO (Fig. 5a) shows a cubic morphology with an average length of 0.15  $\mu$ m. The SEM images of PANI (Fig. 5b) shows clusters of sheets morphology with average grain size of 0.8  $\mu$ m, while their composite with V-LTO has a core–shell structure of V-LTO with the polymer matrix shell (Fig. 5c) and form agglomerates of size 75  $\mu$ m, which refers to covering of V-LTO crystals by PANI chains.

#### 3.2 Electrical Studies

AC conductivity ( $\sigma_{AC}$ ) of V-LTO, PANI, and their composite was measured at room temperature and frequencies ranged between 10<sup>3</sup> and 10<sup>7</sup> Hz and the results obtained are illustrated in Fig. 6. For all samples,  $\sigma_{AC}$  is almost constant with increasing the frequency until the frequency of  $\sim 5 \times 10^5$  Hz, followed by a sharp increase at higher frequencies according to the order: V-LTO/PANI>PANI>LTO>V-LTO. The data obtained are listed in Table 3. This outcome could be explained on the basis of the presence of more interfacial phases in binary system which in turn causes an increase in the polarization of the sample. The results also showed that at all applied frequencies, the  $\sigma_{AC}$  values of LTO are higher than those of V-LTO. This could be explained on the basis that the electronic charge transfer in V-LTO sample, which has a smaller lattice constant than that of LTO, is going to be more scattered through their transfers in the V-LTO lattice [43].

The electrical impedance (EIS) of the investigated samples was measured at frequencies between  $10^3$  and  $10^7$  Hz and the data obtained were represented as Cole–Cole plots in Fig. 6. The plots show a single semicircular shaped passing near origin point. This shape is attributed to a parallel combination of grain boundary resistance and grain boundary capacitance of the composite materials. It is interesting to note that the center of each arc lies very close to the real axis, i.e., the angle of dispersion is negligible [44, 45]. The semicircle's center is so close to real axis referring to that composite are electrically homogeneous. The EIS data obtained for all samples are summarized in Table 3. From which it can be seen that the bulk resistance increases in the order:

#### LTO > V - LTO > V - LTO/PANI > PANI

The effect of frequency on dielectric constant ( $\varepsilon'$ ), and dielectric loss ( $\varepsilon''$ ) for the investigated materials are represented in Fig. 6. For all samples, the dielectric dispersion was observed where both  $\varepsilon'$ ,  $\varepsilon''$  values reduce fast with raising the frequency in the low-frequency region and approach



Fig. 5 SEM of a V-LTO b PANI, and c V-LTO/PANI

nearly frequency-independent trend at higher frequencies. This can be explained on the basis of the reduction of the dipoles polarization when the electric field spreads at higher frequencies [46, 47]. It can be also said that, in dielectric nanostructured materials, interfaces with considerable volume fractions hold a large number of defects, such as vacancies, dangling bonds, and micro porosities, which can produce a change in positive and negative space charge distribution at interfaces [48, 49]. Upon applying the electric field, the space charges transfer and when they are caught by defects, a lot of dipole moments are created [50]. At lower frequencies, these dipole moments are simple to track the variation in the electric field. Consequently, the dielectric loss and so the dielectric constant exhibits a large value at low frequency as listed in Table 3.

#### 3.3 Electrochemical Studies

CV is a suitable technique to show types of capacitive mechanisms. Figure 7 shows CV for the prepared electrodes at a scanning rate of 5 mV/s. CV plots of LTO, V-LTO, and PANI clearly show different electrochemical behavior, where redox peaks observed in the curves are due to oxidation and reduction of active sites at the electrode [51, 52]. The redox peaks seen in CV of PANI are attributed to LES ↔ ES ↔ PRG transformations, respectively [53, 54]. Whereas, The CV of LTO electrode, Fig. 7, shows redox peaks at -0.08 V, and -0.2 V referring to Ti<sup>+4</sup>/Ti<sup>3+</sup> redox process. The redox peaks of V-LTO are slightly shifted comparable with those of LTO electrode. The Cyclic voltammograms of V-LTO/PANI composite represented in Fig. 7,

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Table 3	Electrical conductivity	nd dielectric data	a of the prepared	materials
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Sample	1000 Hz			500 kHz			10 MHz			$R_{\rm b}\left(\Omega\right)$
	$\sigma$ (S/cm)	ε'	ε"	$\sigma$ (S/cm)	ε'	ε"	$\sigma$ (S/cm)	$\varepsilon$ '	ε"	
LTO(2)	$7.3 \times 10^{-7}$	$0.96 \times 10^{2}$	$7.0 \times 10^{2}$	$5.5 \times 10^{-5}$	2.1	$1.1 \times 10^{-2}$	$7 \times 10^{-4}$	2.0	$333 \times 10^{-3}$	$9.19 \times 10^{5}$
V-LTO	$3.4 \times 10^{-7}$	$0.91 \times 10^{2}$	$1.6 \times 10^{2}$	$5.0 \times 10^{-5}$	1.56	$1.2 \times 10^{-2}$	$3 \times 10^{-4}$	1.5	$332 \times 10^{-3}$	$8.78 \times 10^{5}$
PANI	$8.1 \times 10^{-4}$	$3.01 \times 10^{6}$	$7.1 \times 10^{8}$	$9.1 \times 10^{-4}$	$4.6 \times 10^{1}$	$6.2 \times 10^{1}$	$9 \times 10^{-3}$	13.8	$1.10 \times 10^{1}$	$6.85 \times 10^{2}$
V-LTO /PANI	$9.1 \times 10^{-4}$	$6.03 \times 10^4$	$4.2 \times 10^{8}$	$2.8 \times 10^{-3}$	3.2	2.8	$5.6 \times 10^{-2}$	1.8	0.1	$1.10 \times 10^{3}$

shows the same previously mentioned peaks for PANI and LTO with slight shift ranged  $\pm 0.01$  V, which attributed to the change occurring in the composite structure due to

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Fig. 7 CV, EIS, and GCD of the investigated electrodes in 1 M aq. LiNO<sub>3</sub>

interaction performing between V-LTO, and PANI. The specific capacitance  $(C_{\rm sp})$  values of all the electrodes studied were calculated from CV data by using Eq. (3) [55] and listed in Table 1.

$$C_{sp} = \frac{1}{mv\Delta V} \int_{-V}^{+V} IV \partial V$$
(3)

where *I* is current (A), *V* is applied potential (V),  $\nu$  is scan rate (V/s), and *m* is mass of active material (g).

Galvanostatic charging–discharging (GCD) is a complementary technique for determining the  $C_{sp}$  of electrochemical capacitors at constant current. Therefore, the electrochemical operations of the electrode materials were also investigated by galvanostatic charge/discharge measurements at a current density of 4 A/g and the results obtained are illustrated in Fig. 7. All discharge curves displayed an internal resistance drop (IR-drop), which realized as the equivalent series resistance (ESR) that involves both electrode and electrolyte resistances, besides the contact resistance among the electrodes, separator, and the electrolyte. The discharge curves of the composite electrode demonstrate a departure from a straight line owing to their pseudocapacitive nature. The specific capacitance of the electrodes ( $C_{sp}$ ) was calculated from the discharge cycles using Eq. (4) [56].

$$C_{sp} = \frac{1\Delta t}{m\Delta V} \tag{4}$$

where *I* is the response current density,  $\Delta t$  is the discharge time, *m* is the mass of the active materials on the electrode,

and  $\Delta V$  is the potential range during the charge–discharge measurement. The results obtained are given in Table 1, which shows that the capacity increases according to V-LTO/ PANI > PANI > V-LTO > LTO. These agree well with those obtained from CV results. The increase in the capacitance of V-LTO compared with that of LTO is attributed to decreasing the particle size of the doped sample, which leads to fast Li-ion diffusion because of the shorted Li-ion path and widened electrode/electrolyte contact surface [57]. Moreover, a reduction in the internal resistance (IR) was detected denoting the decrease in the resistance of the electrode.

Long cycling stability is an important parameter for supercapacitor operations. Thus, the electrochemical stability of the examined electrodes was investigated, at a current density of 4 A/g. The outcomes obtained are shown in Fig. 7, and summarized in Table 1, which shows that after 1000 cycles the stability of the electrodes has the order: V- LTO/PANI > LTO > V-LTO > PANI and lie in the range of 81–94% of their initial capacitances.

The Nyquist plots of investigated electrodes over a frequency range of 0.01 Hz to 100 kHz are illustrated in Fig. 7. At higher frequencies, the intersection built on the Z'-axis of the Nyquist plot shows the solution resistance  $(R_s)$ . At medium frequency region, one depressed semicircle was monitored [58], which is associated with the surface property of the electrode resultant from the charge transfer resistance (R<sub>ct</sub>) at the electrode/electrolyte interface. Moreover, at the lower frequencies, a spike was observed revealing the supercapacitor behavior. The spike stands for the Warburg impedance (W) of the electrode, i.e., the diffusive resistance of Li<sup>+</sup> ions into electrode [27, 59]. For understanding the charge transfer process at the electrolyte-electrode interface, the semicircle observed at the higher frequencies is magnified and the  $R_{ct}$ —value at the electrolyte-electrode interface is determined by extrapolation of the semicircle on the real impedance axis and determine the diameter of the semi-circle, which represents the charge transfer resistance  $R_{ct}$ . The results obtained are given in Table 1, which shows R<sub>ct</sub> follows the order: LTO > V-LTO > V-LTO/PANI > PANI.

The equivalent series resistance, ESR, was determined in the high-frequency region from the first intersection point on the Z<sup>l</sup>-axis and found to be: 26, 27, 24 and 58 O, for LTO, V-LTO, V-LTO/PANI, and PANI, respectively. The difference in ESR-value can be attributed to the diverse conductivities of electrode materials because it is attributed to the intrinsic resistance of the active material, the electrolyte resistance, and the active material/current collector interface.

The time constants ( $\tau$ ) of the capacitors were calculated from the frequency (f) matching at the maximum of the semicircle using Eq. (5) [60] and the results obtained are listed in Table 1:

$$\tau = \frac{1}{f} \tag{5}$$

The  $\tau$  value increases in the order: V-LTO > V-LTO/ PANI > PANI > LTO. The small-time constants of the binary system reveal tits high power response [38]

In order to determine the electrochemical performance of the binary system electrode (V-LTO/PANI, has highest  $C_{sp}$ ) the power ( $P_d$ ) and the energy density ( $E_d$ ) were calculated by Eqs. (6, 7) [56]:

$$Ed = \frac{1}{2}C\Delta V^2 \tag{6}$$

$$P_d = \frac{E_d}{t} \tag{7}$$

where  $\Delta V$  is the voltage change during the discharging time t after IR drop. The energy density and power density are found to be 30 Wh/kg and 2160 W/kg, respectively.

#### 4 Conclusions

In conclusion, pure, and V<sup>+5</sup> doped LTO spinel nanoparticles were prepared using a solid-state reaction method in air atmosphere, and polyaniline was synthesized by chemical polymerization. The vanadium doping onto Ti sites did not cause any change in the crystal structure, but it decreases each of lattice parameters, particle size, and electrical conductivity. The decrease in particle size by V-doping leading to the improved specific surface area and shortened Li+transfer path, which in turn efficiently enhance the electrochemical performance of LTO. Electrical conductivity, dielectric constant and electrochemical behavior of PANI, V-LTO/PANI composite were investigated and compared with the corresponding behavior of pure LTO. The electrochemical functioning was studied by using CV and GCD techniques. The data obtained showed that V-LTO has a higher specific capacity than that of pristine LTO. Moreover, the as-prepared binary electrode (V-LTO/ PANI) exhibits much higher specific capacitance than the two individual components. The composite electrode exhibits a specific capacitance of 108 F/g, an energy density of 30 Wh/ kg and a power density of 2160 W/kg, and good cycling performance, with 88.2% capacitance retained over 1000 cycles. This work reveals that composite electrodes of doped LTO materials are useful for application in energy storing.

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